RDT&E BUDGET ITEM JUSTIFICATION SHEET (R-2 Exhibit)								DATE February 2000		
BUDGET ACTIVITY 07 - Operational System Development		PE NUMBER AND TITLE 0708011F Industrial Preparedness						PROJECT 672865		
COST (\$ in Thousands)	FY 1999 Actual	FY 2000 Estimate	FY 2001 Estimate	FY 2002 Estimate	FY 2003 Estimate	FY 2004 Estimate	FY 2005 Estimate	Cost to Complete	Total Cost	
672865 Manufacturing Technology	50,597	51,988	53,082	53,600	54,193	55,369	56,279	Continuing	TBD	
Quantity of RDT&E Articles	0	0	0	0	0	0	0	0	0	

(U) A. Mission Description

The Manufacturing Technology (ManTech) program is a corporate Air Force program that establishes and demonstrates advancements in manufacturing process technologies, manufacturing engineering systems, and industrial practices, and transitions these advancements into weapon systems design, development, acquisition, and/or sustainment. ManTech provides cost reduction processes and practices and new manufacturing capabilities applicable to existing as well as new weapon systems under development. ManTech strives to make superior mission enabling technologies an affordable life cycle reality by expanding access to a capable, responsible, multi-use industrial base with efficiencies comparable to world class enterprises. Program efforts accelerate shop floor manufacturing process maturation, at every stage of development, through increased emphasis on cost, time, and quality risks in transition. Best processes are evaluated and adapted for application. Where mature processes are not available, laboratory-developed initial process capabilities are matured and inserted into weapon system programs. ManTech goes beyond just factory floor manufacturing/repair processes and encompasses every activity within an industrial enterprise, ranging from above the shop floor activities, including tools for integrated product process development (IPPD), to supplier base interactions and performance. The strategies and best practices of world-class enterprises are analyzed and the performance of defense suppliers benchmarked. The world's best industrial practices are adapted and validated in multiple pilot projects and deployed in defense applications. Project efforts address and target all industry levels, from large prime contractors to small material and parts vendors. Program efforts also enhance repair/remanufacture capabilities to affordably sustain the aging weapon systems inventory, thereby reducing total ownership costs.

(U) <u>FY 1999 (\$ in Thousands)</u>

(U)	\$28,525	Established and demonstrated cost-effective and efficient manufacturing technologies for critical, high and electronic components and assemblies required for existing and next generation aircraft. Conduct	
		aimed at validating potential benefits from flexible manufacturing, commercial/military integration, q	
		improvements. Conducted long-term projects focused on IPPD tools.	
(U)	\$16,107	Established and demonstrated cost-effective repair and manufacturing technologies to affordably susta	ain existing weapon systems and to enhance
		mission readiness. Reduced repair and maintenance cycle time for aging systems and established rem	nanufacturing capabilities able to rapidly
		generate standardized replacement parts on demand.	
(U)	\$1,445	Established and demonstrated efficient and cost-effective manufacturing methods for high performance	ce, high reliability electronics, lightweight
		structures, and efficient propulsion methods for advanced tactical missiles. Established manufacturing	g improvements required to transition
		precision-guided munitions subsystems into production. Conducted pilot efforts in high-payoff ender	avors aimed at validating potential benefits
Р	roject 672865	Page 1 of 6 Pages	Exhibit R-2 (PE 0708011F)

	RDT8	LE BUDGET ITEM JUSTIFI	CATION SHEET (R-2 Exhibit)	DATE February 2000						
	GET ACTIVITY		PE NUMBER AND TITLE	PROJECT						
07 -	Operational Sy	stem Development	0708011F Industrial Preparedness	672865						
(U)	A. Mission Descript	ion Continued								
(U)	FY 1999 (\$ in Thous	ands) Continued accrued from inserting best practices in p	production of weapon systems.							
(U)										
(U)	\$50,597	Total								
(U)	FY 2000 (\$ in Thous									
	Establish and demonstrate cost-effective and efficient manufacturing technologies for critical, high quality, reliable structural, propulsion, and electronic components and assemblies required for existing and next generation aircraft. Conduct pilot efforts in high-payoff endeavors aimed at validating potential benefits accrued from flexible manufacturing, commercial/military integration, quality processing, and supplier improvements. Conduct long-term projects focused on integrated product process development (IPPD) tools. Efforts include Phase II of the Forging Supplier Initiative and continuance of the Composites Affordability Initiative, aimed at providing 50% cost reduction in fighter aircraft structures.									
(U)	\$22,799	enhance mission readiness. Reduce repa	repair and manufacturing technologies for affordable sustainment air and maintenance cycle time for aging systems and establish remaint parts on demand. Establish process improvements for repair/ren	anufacturing capabilities which will						
(U)	\$1,515	structures, and efficient propulsion meth-	cost-effective manufacturing methods for high performance, high resolution ods for advanced tactical missiles. Establish manufacturing improvate production. Conduct pilot efforts in high-payoff endeavors aim the production of weapon systems.	vements required to transition						
(U) (U)	\$6,949 \$500	Establish and demonstrate affordable, fle launch vehicles. Establish effective and assemblies required for surveillance, trac aimed at providing efficient, low-cost ca	exible manufacturing processes to reduce the cost and lead time of a efficient manufacturing technology for critical high quality, reliable cking communications links, and data/signal processing. Conduct pability to produce components and weapon systems in the space, industrial base sectors. Initiate effort to rapidly respond to space s	le electronic component and pilot efforts in high-payoff endeavors launch, and Command, Control,						
Р	roject 672865		Page 2 of 6 Pages	Exhibit R-2 (PE 0708011F)						

	RDT	&E BUDGET ITEM JUSTIF	FICATION SHEET (R-2 Exhibit)	DATE February 2000
	GET ACTIVITY Operational Sy	stem Development	PE NUMBER AND TITLE 0708011F Industrial Prepared	PROJECT 672865
(U)	A. Mission Descrip	tion Continued		
(U) (U)	FY 2000 (\$ in Thou \$51,988	sands) Continued Total		
(U) (U)	FY 2001 (\$ in Thou \$19,402	Establish and demonstrate cost-effective electronic components and assemblies avalidating potential benefits accrued from improvements. Conduct long-term projections and assemblies accrued from the conduct long-term projection.	re and efficient manufacturing technologies for critical, hig required for existing and next generation aircraft. Conduct om flexible manufacturing, commercial/military integration jects focused on integrated product process development (I or focused on modeling and simulation techniques for manufacturing)	t pilot efforts in high-payoff endeavors aimed at n, quality processing, and supplier IPPD) tools. Initiate effort to catalog and
(U)	\$21,855	Establish and demonstrate cost-effective enhance mission readiness. Reduce rep	re repair and manufacturing technologies for affordable suspair and maintenance cycle time for aging systems and estagent parts on demand. Initiate effort to address technologie	stainment of existing weapon systems and to ablish remanufacturing capabilities which will
(U)	\$1,315	Establish and demonstrate efficient and structures, and efficient propulsion met precision guided munition subsystems is accrued from inserting best practices in	cost-effective manufacturing methods for high performan hods for advanced tactical missiles. Establish manufacturing production. Conduct pilot efforts in high-payoff ender the production of weapon systems. Initiate project to esta (IEMS) applied to inertial measurement units.	nce, high reliability electronics, lightweight ing improvements required to transition avors aimed at validating potential benefits
(U)	\$10,510	Establish and demonstrate affordable, f launch vehicles. Establish effective and assemblies required for surveillance, tra aimed at providing efficient, low-cost of	lexible manufacturing processes to reduce the cost and lead efficient manufacturing technology for critical high qualitacking communications links, and data/signal processing. capability to produce components and weapon systems in the lindustrial base sectors. Continue efforts to rapidly respo	ity, reliable electronic component and Conduct pilot efforts in high-payoff endeavors he space, launch, and Command, Control,
(U)	\$53,082	Total	,,,,,,,,,,,,,,	
(U)	B. Budget Activity This program is in I		velopment, because it provides support to systems in produ	iction and/or operational use.
Р	roject 672865		Page 3 of 6 Pages	Exhibit R-2 (PE 0708011F)

	RDT&E BUDGET ITEM JUSTIFICATION SHEET (R-2 Exhibit)							DATE February 2000			
•	ET ACTIVITY Operational System Development		PE NUMBER A		ial Prepared	ness			PROJECT 672865		
(U)	C. Program Change Summary (\$ in Thousands)					_					
(U) (U)	Previous President's Budget (FY 2000 PBR) Appropriated Value			FY 1999 52,351 52,997	FY 2000 51,814 52,314	_	<u>FY 2001</u> 53,480		Total Cost		
(U)	Adjustments to Appropriated Value a. Congressional/General Reductions b. Small Business Innovative Research			-646 -1,396	-40						
	c. Omnibus or Other Above Threshold Reprogram d. Below Threshold Reprogram e. Rescissions			-70 -288	-286						
(U) (U)	f. Other Adjustments to Budget Years Since FY 2000 PBR Current Budget Submit/FY 2001 PBR			50,597	51,988		-398 53,082		TBD TBD		
(U)	Significant Program Changes: Not Applicable.										
	Actual Estimate 1	FY 2001 Estimate	FY 2002 Estimate	FY 2003 Estimate	FY 2004 Estimate	FY 2005 Estimate		st to plete	Total Cost		
` ′	AF RDT&E Other APPN Not Applicable.										
(U)	E. Acquisition Strategy All major contracts in this Program Element were awarded after for	ull and oper	n competition.								
(U)	F. Schedule Profile		FY 1999		FY 20	000		FY 20	01		
(U)	Not Applicable.	1	2 3	4	1 2		4 1	2	3 4		
Р	roject 672865	Pag	e 4 of 6 Pages				Exhibi	t R-2 (PE	0708011F)		

	RDT&E PROG	RAM ELE	MENT/P	ROJECT C	OST B	REAKDO	WN (R-3))	DATE F	ebruary 2	2000
	ET ACTIVITY Operational System I	Developme	nt			ER AND TITLE 11F Indust	rial Prepa	redness	•		PROJECT 672865
(U)	A. Project Cost Breakdown	(\$ in Thousan	ds)								
							FY	<u> 1999</u>	FY 20	00	FY 2001
(U)	Manufacturing technologies f	or aircraft com	ponents				28	,525	20,22	25	19,402
(U)	Repair/remanufacture technol	logies for weap	on system sust	ainment			16	,107	22,79	99	21,855
(U)	Manufacturing methods for m	nissile and muni	ition assemblie	es			1.	,445	1,5	15	1,315
(U)	Manufacturing processes to re	educe spacecraf	t and launch v	ehicle costs			4	,520	6,94	49	10,510
(U)	Nickel Metal-Hydride Replac	ement Battery	effort					0	50	00	0
(U)	Total						50	,597	51,98	88	53,082
(U)	B. Budget Acquisition Histo	ry and Plannir	ng Information	n (\$ in Thousand	<u>ls</u>)						
(U)	Performing Organizations:										
	Contractor or	Contract									
	Government	Method/Type	Award or	<u>Performing</u>	Project						
	<u>Performing</u>	or Funding	Obligation	<u>Activity</u>	<u>Office</u>	Total Prior	<u>Budget</u>	Budget	<u>Budget</u>	Budget to	<u>Total</u>
	Activity	<u>Vehicle</u>	<u>Date</u>	<u>EAC</u>	<u>EAC</u>	to FY 1999	FY 1999	FY 2000	FY 2001	Complete	<u>Program</u>
	Product Development Organiz	zations									
	Numerous	Various	Various	N/A	N/A		28,280	26,353	23,837	Continuing	TBD
	Howmet	Cost Share	Jul 95	N/A	N/A	11,250	4,000	3,000	3,500	500	22,250
	Ontek	CPFF	Jan 95	N/A	N/A	5,448	1,452	0	0	0	6,900
	Composites Affordability	CA	Aug 97	N/A	N/A	13,055	5,890	4,070	3,300	0	26,315
	Initiative (Consortium)										
	Sustainment Initiative	Various	Various	N/A	N/A	0	2,430	5,120	6,820	13,939	28,309
	Engine Forging Initiative	Various	May 99	N/A	N/A	0	1,200	2,300	3,000	2,500	9,000
	Parts Obsolescence Initiative	Various	Various	N/A	N/A	0	3,120	4,995	5,375	6,107	19,597
	Small/Medium Supplier Initiative	Various	Various	N/A	N/A	0	300	1,800	2,000	5,527	9,627
	ManTech for Affordable	Various	Various	N/A	N/A	0	1,875	2,350	3,650	4,265	12,140
	Spacecraft Laser Shock Peening, Inc	CS	Aug 98	N/A	N/A	350	1,350	1,750	1,600	0	5,050
	Coherent Technology, Inc	CS	Aug 98 Jun 97	N/A N/A	N/A N/A	1,400	700	250	1,600	0	2,350
	Concrem reciniology, inc	CD	Jun //	11/13	11/71	1,400	700	250	J	O	2,330
Pr	roject 672865			Pag	ge 5 of 6 Pag	ges			Exhib	oit R-3 (PE (0708011F)

RDT&E PROGRAM ELEMENT/PR	DATE F e	DATE February 2000				
BUDGET ACTIVITY 07 - Operational System Development	PE NUMBER AND TITLE 0708011F Indust	PROJECT 672865				
(U) Performing Organizations Continued: Support and Management Organizations In house support Test and Evaluation Organizations Subtotals Subtotal Product Development Subtotal Support and Management Subtotal Test and Evaluation Total Project	Total Prior to FY 1999 31,503 31,503	Budget FY 1999 50,597	Budget FY 2000 51,988	Budget FY 2001 53,082 53,082	Budget to Complete TBD TBD	Total Program TBD
Project 672865	Page 6 of 6 Pages			Exhib	it R-3 (PE 07	08011F)